

PROCESS SAFETY MANAGEMENT COMPLIANCE TIMELINE

The revised and updated [Cal/OSHA Process Safety Management \(PSM\)](#) standard requirements aim to reduce the risk of incidents by minimizing process safety hazards in petroleum refineries. Companies operating in California have choices to make regarding how to comply with the updated PSM standard. Refiners can either meet the minimal requirements over a [5-year period](#), or they can decide how to invest in more efficient and compliant processes that continually improve facility management and performance. ABS Group recommends a risk based approach to promote safer, more reliable operations through a proactive HSE culture and process safety leadership.



2017
Initial Compliance Deadline



2019
18-Months Deadline
Perform Process Safety Culture Assessment
Write Human Factors Program



2020
3-Year Deadline
Must Complete 50%:
Process Hazard Analysis
Hierarchy of Hazard Control Analysis
Damage Mechanism Review
Safeguard Protection Analysis



2022
5-Year Deadline
Demonstrate Full Compliance

Discover more insights into the revised PSM requirements by requesting our [Cal/OSHA PSM Regulation for Refineries Toolkit](#).

Learn more at [ABS-Group.com/Knowledge-Center](https://www.abs-group.com/Knowledge-Center).